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Title of the Invention: METHOD FOR PRODUCING POLARIZING FILM
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(Page 2, column 2, lines 28-34)
[0008] Further, when the PVA resin film swells too much, wrinkles are generated on the resin film in a production line, and due to the presence of the wrinkles on the resin film, the optical characteristics may be lost. When wrinkles are generated further on the resin film in the production line, the film meanders to degrade the running properties thereof, with the result that the stretching becomes non-uniform and consequently the quality of the film becomes unstable.

(Page 5, column 7, line 40 – column 8, line 5)
[0033] In summary of the above test results, it was confirmed in the present example: when boric acid is mixed in a swelling bath, a variation (σ) in a single axis transmittance of a polarizing film is suppressed and the improvement of the optical characteristics is recognized, and satisfactory line running properties are obtained without generation of wrinkles on a film surface. Then, it was also confirmed that the appropriate range of the concentration of boric acid is desirably 0.05 to 0.10% by weight, and when the concentration exceeds 0.10% by weight, dyeing defects are rather caused to impair the optical characteristics.

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